

TIDD
CRANE ////

TIDD PC28

RATED CAPACITY MANUAL



TRT ////
...for the long haul

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Warnings



DANGER

IMPROPER CRANE USE, CARE OR OPERATION CAN CAUSE
PROPERTY DAMAGE, INJURY OR DEATH.

DO NOT OPERATE THIS MACHINE UNLESS YOU HAVE READ AND
UNDERSTOOD THE OPERATING AND RATED CAPACITY MANUAL



CAUTION

WRITTEN AUTHORISATION IS REQUIRED FROM THE
MANUFACTURER PRIOR TO THE USE OF ANY
ATTACHMENT NOT SPECIFIED IN THE MANUAL

Definitions

Articulation – The crane pivots in the middle to allow steering and slewing of a lifted load. Working areas for the purpose of rated capacities are 0°-10°, 11°-20°, and 21°-30°, 31°-44° of articulation, in either direction from straight ahead. Up to 44° articulation is possible in either direction - see the working area diagram.

Deration – External influences that result in a decrease to the rated capacity, e.g. crane side slope.

Freely suspended load – A load hanging free with no forces other than the connection to the hook.

Load Radius – Is the forward horizontal distance between the centre of the front wheels to the vertical centre of the winch rope with a load applied. ‘Radius’ on the rated capacity charts refers to the load radius in meters.

Load moment indicator (LMI) – An Operator’s visual and audible indicator for when the rated capacity is approached and reached.

Rated capacity (RC) – The total load including the load equipment freely suspended in ideal conditions that the crane can safely lift at a given boom length and load radius.

Side load – Any external, horizontal force applied to the boom or load.

Work areas – The work area given in the working range diagram is taken from the centre pivot. The LMI display indicates the current articulation angle and will automatically update the allowable load at the different articulation bands indicated on the load charts.

Crane side slope – Side tilt of the crane chassis relative to the true horizontal.

Pitch – The forward or rear tilt of the crane chassis relative to the true horizontal in the longitudinal axis.

Slope – The angle of the ground.

Operation

CRUSH HAZARD	
 DANGER	<p>There is a crush hazard between the front and rear sections of the crane when articulating. Never stand in the pivot area with the crane engine running. Always remove the key, tag and lock out isolator switches located at the right hand side before carrying out any tasks within the pivot area.</p>

General

1. This machine has been designed tested to standards AS1418.1, 1418.5 and EN13000:2010(MOD) for pick and carry operation on tyres.
2. The rated capacities given are for this crane as standard from factory and when all directions are strictly followed in this document. Any deviation from the intended use given in this document or modification of the crane from standard could result in the rated capacity being reduced.
3. This crane can be hazardous if operated or maintained in a manner outside of the parameters set out in the operating, service and parts manuals. If any of these manuals are missing contact your local authorised TIDD agent for replacements.

Set up

4. Reduced rated capacities for a task shall be dictated by the operator with allowance for adverse conditions such as but not limited to:
 - The supporting surface
 - Load pendulum actions
 - Jerking
 - Sudden stopping of the load
 - Weather
 - Dual lifting
 - Electrical wires
 - Hazardous surroundings
 - Experience of personnel
5. Rated capacities are based on perfect scenarios with flat, level and firm ground (max of 1% slope/0.6°). Lifting or travelling with a load on uneven or soft ground can be hazardous and reduces the rated capacity of the crane. Refer to 'Operation on side slopes' in this document.

Never attempt to drag the load.

6. Wind forces of up to 10 m/s or 36 km/h have been factored into the rated capacity. Any additional wind force should be taken into account and allowance given to the rated capacity.
7. The rated capacities given in the charts above the red line are based on the structural and hydraulic competence of the machine. Exceeding the rated capacity of the lift chart above red structural line will lead to damage of the crane. The capacities given below the red line take into account the cranes stability.
8. The rated capacities given include the mass of the hooks, slings, blocks and auxiliary lifting devices. The mass of these components must be subtracted from the capacity given on the chart to give the net load weight.
9. Loaded boom angles at specified lengths are an approximation only of the radius - The boom angle should be increased to allow for deflection increasing the load radius as the load is lifted.

10. Read and understand all warnings and instructional notes.
11. Do not tip the machine to determine allowable lifting capacities.
12. Loads can be lifted from;
 - Main boom head - main hook
 - Rhino hook
 - 28t fixed lug on base boom
 - 25t moving lug on tele boom 1
 - Fly jib - main hook

A man basket may also be attached to the head of the boom. Always use the correct rated capacity chart for the lifting point being used and ensure the LMI is set to the correct duty. Any attachment not specified in the manual needs to be authorised in writing by TIDD prior to use.

13. Lifting from more than one point simultaneously is prohibited.
14. Personnel should never be handled via the boom except in an approved TIDD man basket. The basket should be fitted according to TIDD attachment specifications unless authorised to do otherwise.
15. When the boom length or radius are between given values use the lower rated capacity.
16. Side loading the machine can result in structural failure or tip over. Side loads can be generated by;
 - Lifting when not level
 - Sudden acceleration or deceleration when articulating a load
 - Dragging or pushing a load
 - Wind forces on the load and boom structure.

17. It is safe and acceptable to attempt to telescope any load within the limits of the rated capacity manual. The maximum load that may be telescoped is limited by;
 - Loaded boom angle
 - Hydraulic pressure
 - Lubrication of the boom sections
 - Boom length
18. Do not allow the winch to fully unwind, always ensure a minimum of 3 coils of rope remain on the winch drum. The winch is fitted with a 3rd wrap indicator.



19. Rated capacity is dictated by tyre condition, rating and pressure. All the tyres must be in good condition, inflated to the correct pressure and of the correct rating before attempting a lift.
20. Pick and carry is available through to full articulation, the rating decreases when moving through the articulation bands.
21. The maximum speed for pick and carry operation is 2.0 km/h
22. Using this crane outside of the rated capacity or given instructions is hazardous.

Operations on Side Slopes

Mobile cranes are designed to be used primarily on firm, flat and level ground (within 1% gradient) according to AS 1418.5 and EN13000:2010 (MOD). Any deviation from this requires an adjustment to the rated capacity. The following precautions should be adhered to when negotiating side slopes up to maximum allowed by the LMI.

Surface depressions and potholes will create the same effect as a side slope.

- Ensure the tyres are inflated to 130 psi.
- Ensure the ground condition is hard enough to support the axle loads.
- The crane LMI will automatically derate the rated capacity. Based on crane side slope, pitch and articulation.
- While lifting a load the crane side slope and pitch will change due to tyre and boom deflection.
- As articulation is increased this will also add to the induced crane side slope.
- Use the minimum boom length and boom angle to keep the boom tip as close as possible to the ground.
- Keep the load as close as possible to the ground.
- Use the minimum articulation as possible
- If possible keep the load uphill of the crane especially when articulated. The working radius will increase with a suspended downhill positioned load.
- Load swing will give greater instability, where possible tag line loads to prevent the pendulum type action of the load. Movements of the crane should be as smooth as possible.
- Planning a lift is important to keep within the rated capacity as the loading variables change as described above.

TYRE SPECIFICATIONS		
USE	SPEED	LOAD RATING
PICK & CARRY	0-2 Km/h	9250 KG
STATIC	0 KM/H	10500 KG
HIGHWAY	80 Km/h	3650KG

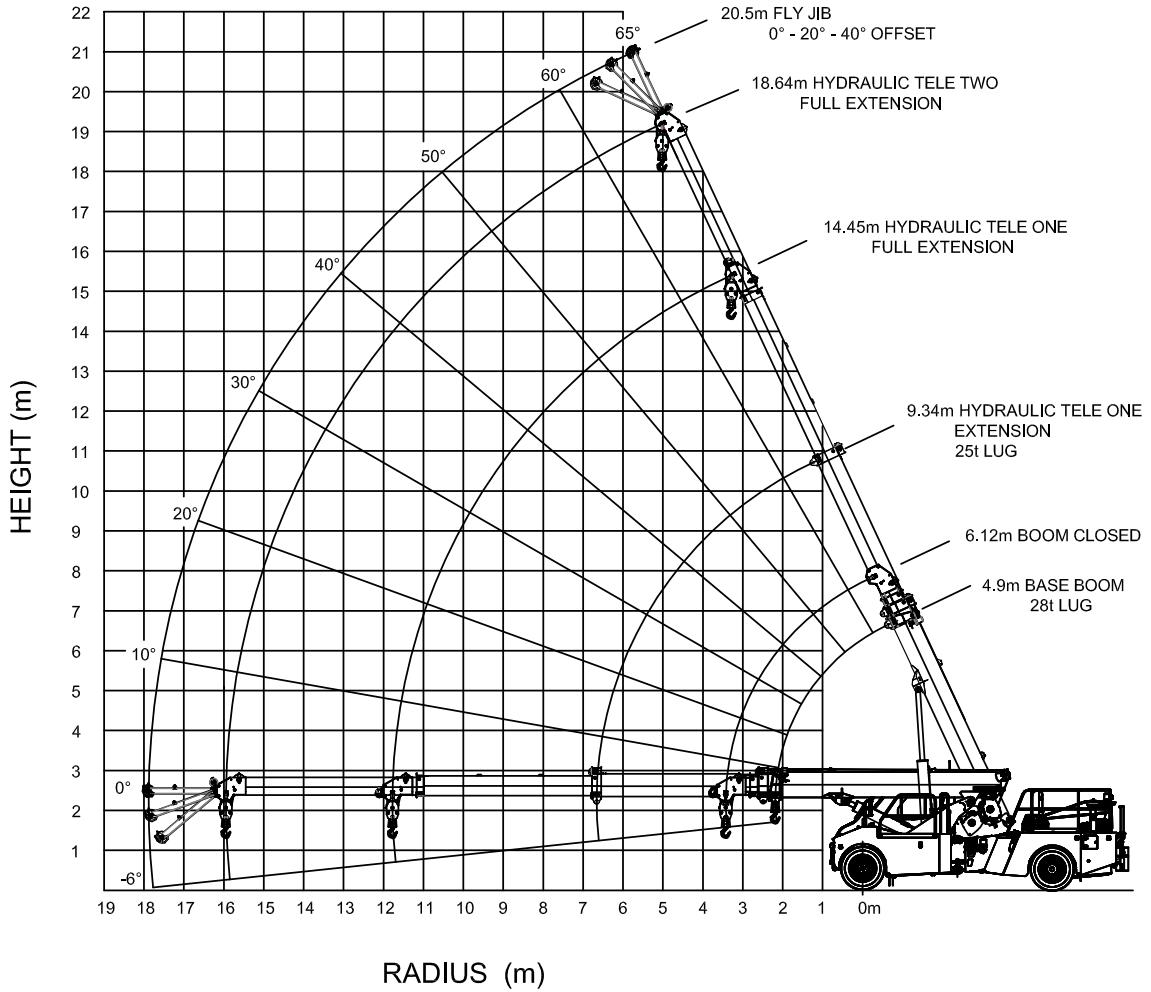
TYRE INFLATION CHART			
POSITION	SIZE	INFLATION PRESSURE (PSI)	
		PICK & CARRY	HIGHWAY TRAVEL
FRONT	12.00 X 20	130	130*
REAR	12.00 X 20	130	130*

* Reduce tye pressures accordingly when not driving on fully formed roads as this will generate excessive heat and pressure.

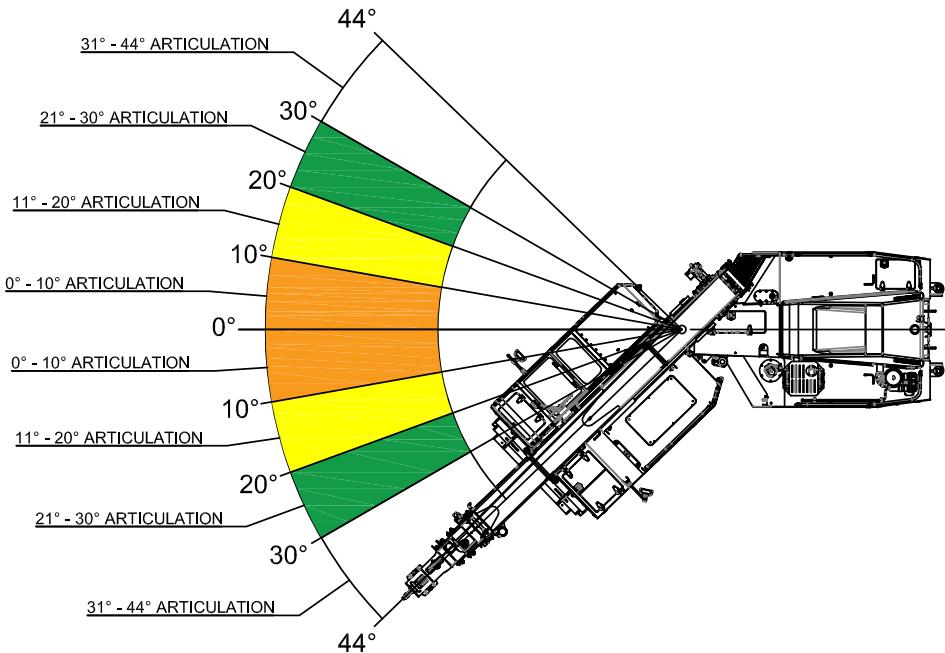
PC28: FRONT AXLE WEIGHTS

RADIUS (m)	FRONT AXLE WEIGHT (kg) AT MAXIMUM RATED CAPACITY	
	LMI Duty	
	001-66	101-66
1.0	35000	37000
1.5	33900	37000
2.0	34000	37000
2.5	30600	37000
3.0	29100	35300
3.5	26800	33400
4.0	25800	30400
4.5	24800	29200
5.0	23000	27800
6.0	21400	25700
7.0	19900	24100
8.0	18500	21900
9.0	18400	21100
10.0	17400	20100
11.0	16700	19500
12.0	16400	19500
13.0	16100	18700
14.0	15800	18300
15.0	15300	18000
15.9	14800	17600

Range Diagram



Working Area Diagram



Lifting Device

LIFTING DEVICE	PART #	MASS
6 PART 27.6T HOOK BLOCK	313-5006	230 KG
2 PART 9.2T HOOK BLOCK	313-5010	90 KG
15T RHINO HOOK	313-5009	22 KG
15T OFFSET RHINO HOOK	313-5007	27 KG
REMOVABLE COUNTERWEIGHT	313-3075	2270 KG
22T SWIVEL HOOK	PC1048886	20 KG
15T SPREADER BAR	PC-559	110 KG
1.9M FLY JIB 750KG SWL	PC-596	42 KG
FLY JIB OFFSET LINK	PC-598	6 KG
SUPERLIFT COUNTERWEIGHT	313-3077	1100 KG

LMI Duty

LMI DUTY	2270kg COUNTERWEIGHT ON <u>FRONT</u>	2270kg COUNTERWEIGHT ON <u>REAR</u>	2270KG + 1100KG COUNTERWEIGHT ON <u>REAR</u>
MAIN HOIST - PICK AND CARRY	001-66	101-66	201-66
MAIN HOIST - STATIONARY	001-75	101-75	201-75
15T RHINO HOOK - PICK AND CARRY	002-66	102-66	202-66
15T RHINO HOOK - STATIONARY	002-75	102-75	202-75
TELE BOOM 1 - 25T LIFTING LUG - PICK AND CARRY	-----	105-66	-----
TELE BOOM 1 - 25T LIFTING LUG - STATIONARY	-----	105-75	-----
BASE BOOM - 28T LIFTING LUG - PICK AND CARRY	-----	106-66	-----
BASE BOOM - 28T LIFTING LUG - STATIONARY	-----	106-75	-----
MAN BASKET	007	107	-----
FLY JIB 0° OFFSET	008	108	-----
FLY JIB 20° OFFSET	009	109	-----
FLY JIB 40° OFFSET	010	110	-----

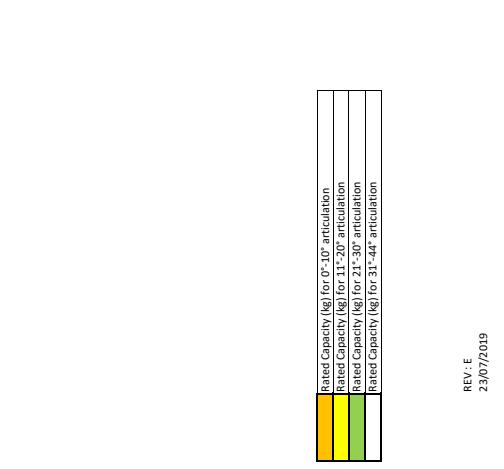
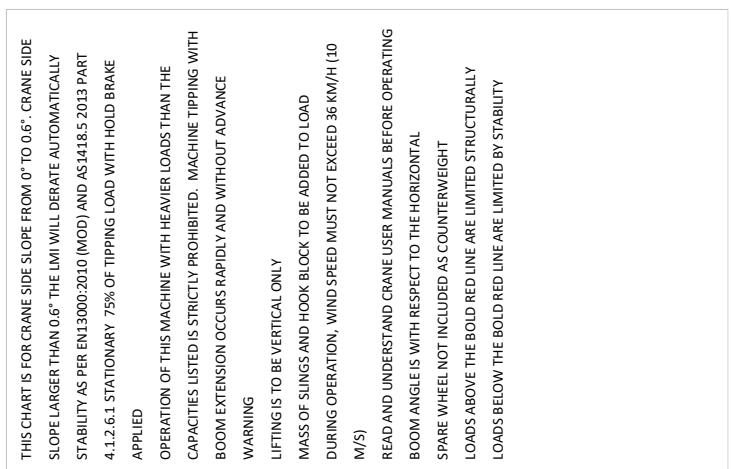
The weight specifications given in the table are for TIDD standard equipment.

HOIST - WIRE ROPE
18.4T MIN. BREAKING FORCE.
14mm Dyform 34LR RHLL - 1960 N/mm ²

Load Charts

REV : E
23/07/2019

0 - 0.6° CRANE SIDE SLOPE: PC28 MOBILE CRANE: MAIN HOIST		-2270kg COUNTER WEIGHT ON: FRONT												STATIONARY						
RADIUS	BOOM LENGTH (M)	7.00	7.50	8.00	8.50	9.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50	14.45	15.50	16.50	17.50	18.64
1	24860	24860	24860	24860	24860	24860	24860	24860	24860	24860	24860	24860	24860	24860	24860	24860	24860	24860	24860	
	22870	22870	22870	22870	22870	22870	22870	22870	22870	22870	22870	22870	22870	22870	22870	22870	22870	22870	22870	
	20390	20390	20390	20390	20390	20390	20390	20390	20390	20390	20390	20390	20390	20390	20390	20390	20390	20390	20390	
1.5	17400	17400	17400	17400	17400	17400	17400	17400	17400	17400	17400	17400	17400	17400	17400	17400	17400	17400	17400	
	21940	21940	21940	21940	21940	21940	21940	21940	21940	21940	21940	21940	21940	21940	21940	21940	21940	21940	21940	
	20180	20180	20180	20180	20180	20180	20180	20180	20180	20180	20180	20180	20180	20180	20180	20180	20180	20180	20180	
1.75	17960	17960	17960	17960	17960	17960	17960	17960	17960	17960	17960	17960	17960	17960	17960	17960	17960	17960	17960	
	15360	15360	15360	15360	15360	15360	15360	15360	15360	15360	15360	15360	15360	15360	15360	15360	15360	15360	15360	
2	20360	20360	20360	20360	20360	20360	20360	20360	20360	20360	20360	20360	20360	20360	20360	20360	20360	20360	20360	
	18730	18730	18730	18730	18730	18730	18730	18730	18730	18730	18730	18730	18730	18730	18730	18730	18730	18730	18730	
	16700	16700	16700	16700	16700	16700	16700	16700	16700	16700	16700	16700	16700	16700	16700	16700	16700	16700	16700	
2.5	16480	16480	16480	16480	16480	16480	16480	16480	16480	16480	16480	16480	16480	16480	16480	16480	16480	16480	16480	
	15160	15160	15160	15160	15160	15160	15160	15160	15160	15160	15160	15160	15160	15160	15160	15160	15160	15160	15160	
3	15510	15510	15510	15510	15510	15510	15510	15510	15510	15510	15510	15510	15510	15510	15510	15510	15510	15510	15510	
	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	
3.5	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	11080	
	9820	9820	9820	9820	9820	9820	9820	9820	9820	9820	9820	9820	9820	9820	9820	9820	9820	9820	9820	
4	8430	8430	8430	8430	8430	8430	8430	8430	8430	8430	8430	8430	8430	8430	8430	8430	8430	8430	8430	
	10690	10690	10690	10690	10690	10690	10690	10690	10690	10690	10690	10690	10690	10690	10690	10690	10690	10690	10690	
5	9810	9810	9810	9810	9810	9810	9810	9810	9810	9810	9810	9810	9810	9810	9810	9810	9810	9810	9810	
	8770	8770	8770	8770	8770	8770	8770	8770	8770	8770	8770	8770	8770	8770	8770	8770	8770	8770	8770	
4.5	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	
	9560	9560	9560	9560	9560	9560	9560	9560	9560	9560	9560	9560	9560	9560	9560	9560	9560	9560	9560	
6	8800	8800	8800	8800	8800	8800	8800	8800	8800	8800	8800	8800	8800	8800	8800	8800	8800	8800	8800	
	6690	6690	6690	6690	6690	6690	6690	6690	6690	6690	6690	6690	6690	6690	6690	6690	6690	6690	6690	
7	9100	9100	9100	9100	9100	9100	9100	9100	9100	9100	9100	9100	9100	9100	9100	9100	9100	9100	9100	
	7450	7450	7450	7450	7450	7450	7450	7450	7450	7450	7450	7450	7450	7450	7450	7450	7450	7450	7450	
8	6570	6570	6570	6570	6570	6570	6570	6570	6570	6570	6570	6570	6570	6570	6570	6570	6570	6570	6570	
	6010	6010	6010	6010	6010	6010	6010	6010	6010	6010	6010	6010	6010	6010	6010	6010	6010	6010	6010	
9	5350	5350	5350	5350	5350	5350	5350	5350	5350	5350	5350	5350	5350	5350	5350	5350	5350	5350	5350	
	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	
10	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	
	3490	3490	3490	3490	3490	3490	3490	3490	3490	3490	3490	3490	3490	3490	3490	3490	3490	3490	3490	
11	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	
	3510	3510	3510	3510	3510	3510	3510	3510	3510	3510	3510	3510	3510	3510	3510	3510	3510	3510	3510	
12	3230	3230	3230	3230	3230	3230	3230	3230	3230	3230	3230	3230	3230	3230	3230	3230	3230	3230	3230	
	3050	3050	3050	3050	3050	3050	3050	3050	3050	3050	3050	3050	3050	3050	3050	3050	3050	3050	3050	
13	1810	1810	1810	1810	1810	1810	1810	1810	1810	1810	1810	1810	1810	1810	1810	1810	1810	1810	1810	
	1770	1770	1770	1770	1770	1770	1770	1770	1770	1770	1770	1770	1770	1770	1770	1770	1770	1770	1770	
14	1650	1650	1650	1650	1650	1650	1650	1650	1650	1650	1650	1650	1650	1650	1650	1650	1650	1650	1650	
	15	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159

**LMI DUTY 001-75**

LMI DUTY **002-66**

		RHINO - 2270kg COUNTER WEIGHT ON: FRONT												PICK AND CARRY								
0 - 0.6° CRANE SIDE SLOPE:	PC28 MOBILE CRANE:	6.12	6.50	7.00	7.50	8.00	8.50	9.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50	14.45	15.50	16.50	17.50	
1	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
1.5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
2	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
2.5	14650	14650	14650	14650	14650	14650	14650	14650	14650	14650	14650	14650	14650	14650	14650	14650	14650	14650	14650	14650	14650	
3	12010	12010	12010	12010	12010	12010	12010	12010	12010	12010	12010	12010	12010	12010	12010	12010	12010	12010	12010	12010	12010	
3.5	9840	9750	9750	9750	9750	9750	9750	9750	9750	9750	9750	9750	9750	9750	9750	9750	9750	9750	9750	9750	9750	9750
4	7490	7420	7420	7420	7420	7420	7420	7420	7420	7420	7420	7420	7420	7420	7420	7420	7420	7420	7420	7420	7420	7420
5	6650	6580	6580	6580	6580	6580	6580	6580	6580	6580	6580	6580	6580	6580	6580	6580	6580	6580	6580	6580	6580	6580
6	5040	5010	5010	5010	5010	5010	5010	5010	5010	5010	5010	5010	5010	5010	5010	5010	5010	5010	5010	5010	5010	5010
7	4310	4320	4320	4320	4320	4320	4320	4320	4320	4320	4320	4320	4320	4320	4320	4320	4320	4320	4320	4320	4320	4320
8	3930	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850
9	3290	3290	3290	3290	3290	3290	3290	3290	3290	3290	3290	3290	3290	3290	3290	3290	3290	3290	3290	3290	3290	3290
10	2450	2450	2450	2450	2450	2450	2450	2450	2450	2450	2450	2450	2450	2450	2450	2450	2450	2450	2450	2450	2450	2450
11	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050
12	1720	1720	1720	1720	1720	1720	1720	1720	1720	1720	1720	1720	1720	1720	1720	1720	1720	1720	1720	1720	1720	1720
13	1330	1330	1330	1330	1330	1330	1330	1330	1330	1330	1330	1330	1330	1330	1330	1330	1330	1330	1330	1330	1330	1330

THIS CHART IS FOR CRANE SIDE SLOPE FROM 0° TO 0.6°. CRANE SIDE SLOPE LARGER THAN 0.6° THE LMI WILL DE RATE AUTOMATICALLY
 STABILITY AS PER EN1300-2010 (MOD) AND AS1418.5 2013 PART 4.1.2.6.1 PICK AND CARRY 66.6% OF TIPPING LOAD
 OPERATION OF THIS MACHINE WITH HEAVIER LOADS THAN THE CAPACITIES LISTED IS STRICTLY PROHIBITED. MACHINE TIPPING WITH BOOM EXTENSION OCCURS RAPIDLY AND WITHOUT ADVANCE WARNING
 LIFTING IS TO BE VERTICAL ONLY
 MASS OF SLINGS AND HOOK BLOCK TO BE ADDED TO LOAD
 DURING OPERATION, WIND SPEED MUST NOT EXCEED 36 KM/H (10 M/S)
 READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING
 BOOM ANGLE WITH RESPECT TO THE HORIZONTAL
 SPARE WHEEL NOT INCLUDED AS COUNTERWEIGHT
 LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY
 LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY

Rated Capacity (kg) for 0°-10° articulation
Rated Capacity (kg) for 11°-20° articulation
Rated Capacity (kg) for 21°-30° articulation
Rated Capacity (kg) for 31°-44° articulation

RHINO		- 2270kg COUNTER WEIGHT ON: FRONT												STATIONARY																					
0 - 0.6° CRANE SIDE SLOPE:	PC28 MOBILE CRANE:													LMI DUTY 002-75																					
RADIUS	BOOM LENGTH (M)	6.12	6.50	7.00	7.50	8.00	8.50	9.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50	14.00	14.45	15.00	15.50	16.00	16.50	17.00	17.50	18.00	18.45								
1	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000								
	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000							
1.5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000							
2	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000						
2.5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000						
3	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000						
3.5	12040	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930	11930					
4	8430	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350	8350				
4.5	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480	7480			
5	6640	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590	6590			
6	5670	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630	5630			
7	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570	4570			
8	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700			
9	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000			
10	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010	2010			
11	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870	1870		
12	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159	159

• THIS CHART IS FOR CRANE SIDE SLOPE FROM 0° TO 0.6°. CRANE SIDE SLOPE LARGER THAN 0.6° THE LMI WILL DE RATE AUTOMATICALLY
• STABILITY AS PER EN1300:2010 (MOD) AND AS1418.5 2013 PART 4.1.2.6.1. STATIONARY 75% OF TIPPING LOAD WITH HOLD BRAKE APPLIED
• OPERATION OF THIS MACHINE WITH HEAVIER LOADS THAN THE CAPACITIES LISTED IS STRICTLY PROHIBITED. MACHINE TIPPING WITH BOOM EXTENSION OCCURS RAPIDLY AND WITHOUT ADVANCE WARNING
• LIFTING IS TO BE VERTICAL ONLY
• MASS OF SLINGS AND HOOK BLOCK TO BE ADDED TO LOAD
• SPARE WHEEL NOT INCLUDED AS COUNTERWEIGHT
• LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY
• READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING
• BOOM ANGLE IS WITH RESPECT TO THE HORIZONTAL
• LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY

Rated Capacity (kg) for 0°-10° articulation
Rated Capacity (kg) for 11-20° articulation
Rated Capacity (kg) for 21-30° articulation
Rated Capacity (kg) for 31-44° articulation

REV : E
23/07/2019

0° TO 5° CRANE SIDE SLOPE:
PC28 MOBILE CRANE: **MAN BASKET**

2270kg COUNTERWEIGHT ON: FRONT

RADIUS (m)	MAIN BOOM 6.12m to 18.64m	MAN BASKET 1.43m
1	275	275
2	275	275
4	275	275
6	275	275
8	275	275
10	275	275
12	275	275
14	275	275
16	275	275
18	275	275
20.1	275	275

- THIS CHART IS FOR CRANE SIDE SLOPE FROM 0° TO 5° CRANE SIDE SLOPE
- STABILITY AS PER EN13000:2010 (MOD) AND AS1418.5 2013 PART 4.1.2.6.1 PICK AND CARRY 66.6% OF TIPPING LOAD
- OPERATION OF THIS MACHINE WITH HEAVIER LOADS THAN THE CAPACITIES LISTED IS STRICTLY PROHIBITED. MACHINE TIPPING WITH BOOM EXTENSION OCCURS RAPIDLY AND WITHOUT ADVANCE WARNING
- LIFTING IS TO BE VERTICAL ONLY
- MASS OF LIFTING EQUIPMENT TO BE ADDED TO LOAD
- DURING OPERATION, WIND SPEED MUST NOT EXCEED 36 KM/H (10 M/S)
- READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING
- BOOM ANGLE IS WITH RESPECT TO THE HORIZONTAL
- SPARE WHEEL NOT INCLUDED AS COUNTERWEIGHT
- LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY
- LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY
- HOOK BLOCK TO BE REMOVED
- MANBASKET CENTER FROM RHINO MOUNT IS 1.43M
- 275kg SWL BASKET CAPACITY
- 225kg BASKET TARE WEIGHT

Rated Capacity (kg) for 0°-10° articulation
Rated Capacity (kg) for 11°-20° articulation
Rated Capacity (kg) for 21°-30° articulation
Rated Capacity (kg) for 31°-44° articulation

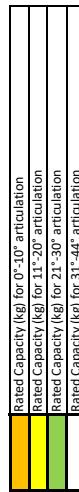
REV : F
30/07/2019

**0° TO 5° CRANE SIDE SLOPE:
PC28 MOBILE CRANE: FLY JIB**

2270KG COUNTERWEIGHT ON: FRONT

MAIN BOOM 6.12m to 18.64m FLY JIB 1.9m					
RADIUS (m)	0° OFFSET	20° OFFSET	40° OFFSET	40° OFFSET	40° OFFSET
1	008	009	010		
	750	750	750		
	750	750	750		
2	750	750	750	750	750
	750	750	750	750	750
	750	750	750	750	750
4	750	750	750	750	750
	750	750	750	750	750
	750	750	750	750	750
6	750	750	750	750	750
	750	750	750	750	750
	750	750	750	750	750
8	750	750	750	750	750
	750	750	750	750	750
	750	750	750	750	750
10	750	750	750	750	750
	750	750	750	750	750
	750	750	750	750	750
12	750	750	750	750	750
	750	750	750	750	750
	750	750	750	750	750
14	750	750	750	750	750
	750	750	750	750	750
	750	750	750	750	750
16	750	750	750	750	750
	750	750	750	750	750
	750	750	750	750	750
18	750	750	750	750	750
	750	750	750	750	750
	750	750	750	750	750
20.3	750	750	750	750	750
	750	750	750	750	750
	750	750	750	750	750
20.5	750	750	750	750	750
	750	750	750	750	750
	750	750	750	750	750

• THIS CHART IS FOR CRANE SIDE SLOPE FROM 0° TO 5°. CRANE SIDE STABILITY AS PER EN13000:2010 (MOD) AND AS1418.5 2013 PART 4.1.2.6.1
• PICK AND CARRY 66.6% OF TIPPING LOAD
• OPERATION OF THIS MACHINE WITH HEAVIER LOADS THAN THE CAPACITIES LISTED IS STRICTLY PROHIBITED. MACHINE TIPPING WITH BOOM EXTENSION OCCURS RAPIDLY AND WITHOUT ADVANCE WARNING
• LIFTING IS TO BE VERTICAL ONLY
• MASS OF LIFTING EQUIPMENT TO BE ADDED TO LOAD
• DURING OPERATION, WIND SPEED MUST NOT EXCEED 36 KM/H (10 M/S)
• READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING
• BOOM ANGLE IS WITH RESPECT TO THE HORIZONTAL
• SPARE WHEEL NOT INCLUDED AS COUNTERWEIGHT
• LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY
• LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY
• HOOK BLOCK TO BE REMOVED



REV : G
12/08/2019

LMI DUTY 101-66

PC28 MOBILE CRANE: 0 - 0.6° CRANE SIDE SLOPE: MAIN HOIST - 2270kg COUNTERWEIGHT ON: REAR PICK AND CARRY

ADVISOR'S ROOM LENGTH (M)

1	0.12
2	1.50
3	2.50
4	3.00
5	3.50
6	4.00
7	4.50
8	5.00
9	5.50
10	6.00
11	6.50
12	7.00
13	7.50
14	8.00
15	8.50
16	9.00
17	9.50
18	10.00
19	10.50
20	11.00
21	11.50
22	12.00
23	12.50
24	13.00
25	13.50
26	14.00
27	14.50
28	15.00
29	15.50
30	16.00
31	16.50
32	17.00
33	17.50
34	18.00
35	18.50
36	19.00
37	19.50
38	20.00
39	20.50
40	21.00
41	21.50
42	22.00
43	22.50
44	23.00
45	23.50
46	24.00
47	24.50
48	25.00
49	25.50
50	26.00
51	26.50
52	27.00
53	27.50
54	28.00
55	28.50
56	29.00
57	29.50
58	30.00
59	30.50
60	31.00
61	31.50
62	32.00
63	32.50
64	33.00
65	33.50
66	34.00
67	34.50
68	35.00
69	35.50
70	36.00
71	36.50
72	37.00
73	37.50
74	38.00
75	38.50
76	39.00
77	39.50
78	40.00
79	40.50
80	41.00
81	41.50
82	42.00
83	42.50
84	43.00
85	43.50
86	44.00
87	44.50
88	45.00
89	45.50
90	46.00
91	46.50
92	47.00
93	47.50
94	48.00
95	48.50
96	49.00
97	49.50
98	50.00
99	50.50
100	51.00
101	51.50
102	52.00
103	52.50
104	53.00
105	53.50
106	54.00
107	54.50
108	55.00
109	55.50
110	56.00
111	56.50
112	57.00
113	57.50
114	58.00
115	58.50
116	59.00
117	59.50
118	60.00
119	60.50
120	61.00
121	61.50
122	62.00
123	62.50
124	63.00
125	63.50
126	64.00
127	64.50
128	65.00
129	65.50
130	66.00
131	66.50
132	67.00
133	67.50
134	68.00
135	68.50
136	69.00
137	69.50
138	70.00
139	70.50
140	71.00
141	71.50
142	72.00
143	72.50
144	73.00
145	73.50
146	74.00
147	74.50
148	75.00
149	75.50
150	76.00
151	76.50
152	77.00
153	77.50
154	78.00
155	78.50
156	79.00
157	79.50
158	80.00
159	80.50
160	81.00
161	81.50
162	82.00
163	82.50
164	83.00
165	83.50
166	84.00
167	84.50
168	85.00
169	85.50
170	86.00
171	86.50
172	87.00
173	87.50
174	88.00
175	88.50
176	89.00
177	89.50
178	90.00
179	90.50
180	91.00
181	91.50
182	92.00
183	92.50
184	93.00
185	93.50
186	94.00
187	94.50
188	95.00
189	95.50
190	96.00
191	96.50
192	97.00
193	97.50
194	98.00
195	98.50
196	99.00
197	99.50
198	100.00
199	100.50
200	101.00
201	101.50
202	102.00
203	102.50
204	103.00
205	103.50
206	104.00
207	104.50
208	105.00
209	105.50
210	106.00
211	106.50
212	107.00
213	107.50
214	108.00
215	108.50
216	109.00
217	109.50
218	110.00
219	110.50
220	111.00
221	111.50
222	112.00
223	112.50
224	113.00
225	113.50
226	114.00
227	114.50
228	115.00
229	115.50
230	116.00
231	116.50
232	117.00
233	117.50
234	118.00
235	118.50
236	119.00
237	119.50
238	120.00
239	120.50
240	121.00
241	121.50
242	122.00
243	122.50
244	123.00
245	123.50
246	124.00
247	124.50
248	125.00
249	125.50
250	126.00
251	126.50
252	127.00
253	127.50
254	128.00
255	128.50
256	129.00
257	129.50
258	130.00
259	130.50
260	131.00
261	131.50
262	132.00
263	132.50
264	133.00
265	133.50
266	134.00
267	134.50
268	135.00
269	135.50
270	136.00
271	136.50
272	137.00
273	137.50
274</td	

THIS CHART IS FOR CRANE SIDE SLOPE FROM 0° TO 0.6°. CRANE SIDE SLOPE LARGER THAN 0.6° THE LMW WILL DERATE AUTOMATICALLY STABILITY AS PER EN13000-2:2010 (MOD) AND AS1413.3 2013 PART 4.1.2.6.1 PICK AND CARRY 66.6% OF TIPPING LOAD

OPERATION OF THIS MACHINE WITH HEAVIER LOADS THAN THE CAPACITIES LISTED IS STRICTLY PROHIBITED. MACHINE TIPPING WITH BOOM EXTENSION OCCURS RAPIDLY AND WITHOUT ADVANCE WARNING

LIFTING IS TO BE VERTICAL ONLY

MASS OF SLINGS AND HOOK BLOCK TO BE ADDED TO LOAD

DURING OPERATION, WIND SPEED MUST NOT EXCEED 36 KM/H (10 M/S)

READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING

BOOM ANGLE IS WITH RESPECT TO THE HORIZONTAL

SPARE WHEEL NOT INCLUDED AS COUNTERWEIGHT

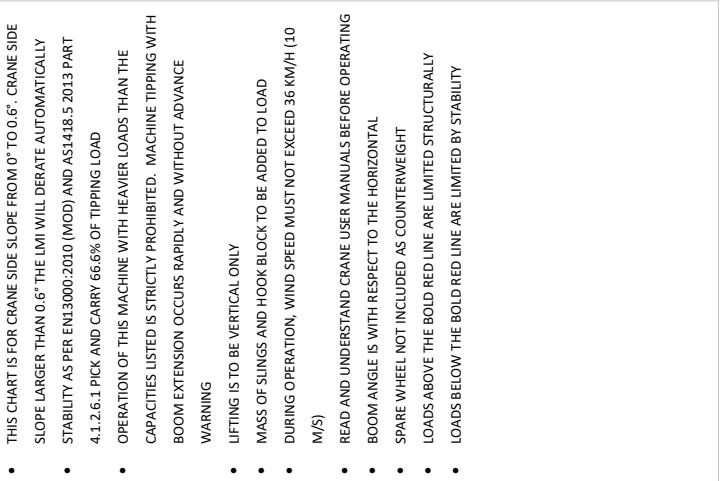
LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY

LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY

Rated Capacity [kg] for 0°-10° articulation
Rated Capacity [kg] for 11°-20° articulation
Rated Capacity [kg] for 21°-30° articulation
Rated Capacity [kg] for 31°-44° articulation

REV : E
23/07/2019

0 - 0.6° CRANE SIDE SLOPE: PC28 MOBILE CRANE: RHINO		- 2270kg COUNTERWEIGHT ON: REAR										PICK AND CARRY		LMI DUTY 102-6								
Radius	Boom Length (m)	6.12	6.50	7.00	7.50	8.00	8.50	9.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50	14.05	15.50	16.50	17.50	18.54
1	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
1.5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
2	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
2.5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
3	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
3.5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
4	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
6	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
7	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
8	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
9	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
10	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
11	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
12	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
13	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	



0 - 0.6° CRANE SIDE SLOPE:		PC28 MOBILE CRANE:		RHINO		- 2270kg COUNTERWEIGHT ON:		REAR		STATIONARY		LMI DUTY 102-75										
RADIUS	BOOM LENGTH (m)	6.12	6.50	7.00	7.50	8.00	8.50	9.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50	14.45	15.50	16.50	17.50	18.64
1	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
1.5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
2	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
2.5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
3	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
3.5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
4	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
6	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
7	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
8	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
9	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
10	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
11	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
12	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
13	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
14	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
15	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	
15.9	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	

THIS CHART IS FOR CRANE SIDE SLOPES FROM 0° TO 0.6°. CRANE SIDE
 SLOPES LARGER THAN 0.6° THE LMI WILL DERATE AUTOMATICALLY
 STABILITY AS PER EN1300:2010 (MOD) AND AS418.5:2013 PART
 4.1.2.6.1 STATIONARY 75% OF TIPPING LOAD WITH HOLD BRAKE
 APPLIED
 OPERATION OF THIS MACHINE WITH HEAVIER LOADS THAN THE
 CAPACITIES LISTED IS STRICTLY PROHIBITED. MACHINE TIPPING WITH
 BOOM EXTENSION OCCURS RAPIDLY AND WITHOUT ADVANCE
 WARNING
 LIFTING IS TO BE VERTICAL ONLY
 MASS OF SLINGS AND HOOK BLOCK TO BE ADDED TO LOAD
 DURING OPERATION, WIND SPEED MUST NOT EXCEED 36 KM/H (10
 M/S)
 READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING
 BOOM ANGLE IS WITH RESPECT TO THE HORIZONTAL
 SPARE WHEEL NOT INCLUDED AS COUNTERWEIGHT
 LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY
 LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY

THIS CHART IS FOR CRANE SIDE SLOPES FROM 0° TO 0.6°. CRANE SIDE
 SLOPES LARGER THAN 0.6° THE LMI WILL DERATE AUTOMATICALLY
 STABILITY AS PER EN1300:2010 (MOD) AND AS418.5:2013 PART
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 LIFTING IS TO BE VERTICAL ONLY
 MASS OF SLINGS AND HOOK BLOCK TO BE ADDED TO LOAD
 DURING OPERATION, WIND SPEED MUST NOT EXCEED 36 KM/H (10
 M/S)
 READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING
 BOOM ANGLE IS WITH RESPECT TO THE HORIZONTAL
 SPARE WHEEL NOT INCLUDED AS COUNTERWEIGHT
 LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY
 LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY

0 - 0.6° CRANE SIDE SLOPE:

**PC28: TELE BOOM 1 - 25t LIFTING LUG
(2270kg COUNTERWEIGHT ON REAR)**

BOOM LENGTH	7.15	8.15	9.15	10.15	11.15	12.15	13.15	14.15	14.45	
LUG LENGTH	5,19	5,70	6,20	6,70	7,20	7,70	8,20	8,70	9,20	9,35
RADIUS	25000	25000	25000	25000	25000	25000				
1.0	23000	23000	23000	23000	23000	23000				
2.0	20500	20500	20500	20500	20500	20500				
1.5	17500	17500	17500	17500	17500	17500				
2.5	15130	15130	15130	15130	15130	15130				
3.0	12220	12220	12220	12220	12220	12220				
3.5	11970	11970	11970	11970	11970	11970				
4.0	11660	11660	11660	11660	11660	11660				
4.5	10400	10330	10330	10330	10330	10330				
5.0	9120	9120	9120	9120	9120	9120				
5.5	8000	8000	8000	8000	8000	8000				
6.0	7000	7000	7000	7000	7000	7000				
6.5	6110	6110	6110	6110	6110	6110				

LMI DUTY 105-66 **PICK AND CARRY**

PICK AND CARRY

- THIS CHART IS FOR CRANE SIDE SLOPE FROM 0° TO 0.6°. CRANE SIDE SLOPE LARGER THAN 0.6° THE LMI WILL DEBATE AUTOMATICALLY
- STABILITY AS PER EN13000-2010 (MOD) AND AS1418.5.2013 PART 4.1.2.6.1 PICK AND CARRY 66.6% OF TIPPING LOAD
- OPERATION OF THIS MACHINE WITH HEAVIER LOADS THAN THE CAPACITIES LISTED IS STRICTLY PROHIBITED. MACHINE TIPPING WITH BOOM EXTENSION OCCURS RAPIDLY AND WITHOUT ADVANCE WARNING
- MASS OF SLINGS AND HOOK BLOCK TO BE ADDED TO LOAD
- DURING OPERATION, WIND SPEED MUST NOT EXCEED 36 KM/H (10 M/S)
- READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING
- BOOM ANGLE IS WITH RESPECT TO THE HORIZONTAL
- SPARE WHEEL NOT INCLUDED AS COUNTERWEIGHT
- LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY
- LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY
- BOOM LENGTH TO NOT EXCEED 14.45m

 Rated Capacity [kg] for 0°-10° articulation
 Rated Capacity [kg] for 11°-20° articulation
 Rated Capacity [kg] for 21°-36° articulation
 Rated Capacity [kg] for 37°-44° articulation

0 - 0.6° CRANE SIDE SLOPE:

**PC28: TELE BOOM 1 - 25t LIFTING LUG
(2270kg COUNTERWEIGHT ON REAR)**

BOOM LENGTH	6.12	7.15	8.15	9.15	10.15	11.15	12.15	13.15	14.15	14.45
LUG LENGTH	5.19	5.70	6.20	6.70	7.20	7.70	8.20	8.70	9.20	9.35
RADIUS	25000	25000	25000	25000	25000	25000	25000	25000	25000	25000
1.0	23000	23000	23000	23000	23000	23000	23000	23000	23000	23000
1.5	20500	20500	20500	20500	20500	20500	20500	20500	20500	20500
2.0	17500	17500	17500	17500	17500	17500	17500	17500	17500	17500
2.5	14530	14530	14530	14530	14530	14530	14530	14530	14530	14530
3.0	13470	13470	13470	13470	13470	13470	13470	13470	13470	13470
3.5	11290	11290	11290	11290	11290	11290	11290	11290	11290	11290
4.0	9640	9640	9640	9640	9640	9640	9640	9640	9640	9640
4.5	7560	7560	7560	7560	7560	7560	7560	7560	7560	7560
5.0	6780	6780	6780	6780	6780	6780	6780	6780	6780	6780
5.5	5990	5990	5990	5990	5990	5990	5990	5990	5990	5990
6.0	5380	5380	5380	5380	5380	5380	5380	5380	5380	5380
6.5	4910	4910	4910	4910	4910	4910	4910	4910	4910	4910

**LMI DUTY 105-75
STATIONARY**

• THIS CHART IS FOR CRANE SIDE SLOPE FROM 0° TO 0.6°. CRANE SIDE SLOPE LARGER THAN 0.6° THE LMI WILL DERATE AUTOMATICALLY
• STABILITY AS PER EN13000:2010 (MOD) AND AS1418.5 2013 PART 4.1.2.6.1
• STATIONARY 75% OF TIPPING LOAD WITH HOLD BRAKE APPLIED
• OPERATION OF THIS MACHINE WITH HEAVIER LOADS THAN THE CAPACITIES LISTED IS STRICTLY PROHIBITED. MACHINE TIPPING WITH BOOM EXTENSION OCCURS RAPIDLY AND WITHOUT ADVANCE WARNING
• LIFTING IS TO BE VERTICAL ONLY
• MASS OF SLINGS AND HOOK BLOCK TO BE ADDED TO LOAD
• DURING OPERATION, WIND SPEED MUST NOT EXCEED 36 KM/H (10 M/S)
• READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING
• BOOM ANGLE IS WITH RESPECT TO THE HORIZONTAL
• SPARE WHEEL NOT INCLUDED AS COUNTERWEIGHT
• LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY
• LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY
• BOOM LENGTH TO NOT EXCEED 14.45m



0 - 0.6° CRANE SIDE SLOPE

LUG LENGTH (m)	RADIUS (m)	4.89
1	25000	25000
	23000	23000
	20500	20500
	17500	17500
1.5	23000	23000
	21160	21160
	18860	18860
	16100	16100
2	20500	20500
	18860	18860
	16810	16810
	14350	14350
2.2	19000	19000
	17480	17480
	15580	15580
	13300	13300

PC28: BASE BOOM - 28t LIFTING LUG (2270kg COUNTERWEIGHT ON REAR)

LMI DUTY 106-66 PICK AND CARRY

- THIS CHART IS FOR CRANE SIDE SLOPE FROM 0° TO 0.6°. CRANE SIDE SLOPE LARGER THAN 0.6° THE LMI WILL DERATE AUTOMATICALLY
- STABILITY AS PER EN13000:2010 (MOD) AND AS1418.5 2013 PART 4.1.2.6.1 PICK AND CARRY 66.6% OF TIPPING LOAD
- OPERATION OF THIS MACHINE WITH HEAVIER LOADS THAN THE CAPACITIES LISTED IS STRICTLY PROHIBITED. MACHINE TIPPING WITH BOOM EXTENSION OCCURS RAPIDLY AND WITHOUT ADVANCE WARNING
- LIFTING IS TO BE VERTICAL ONLY
- MASS OF SLINGS AND HOOK BLOCK TO BE ADDED TO LOAD
- DURING OPERATION, WIND SPEED MUST NOT EXCEED 36 KM/H (10 M/S)
- READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING
- SPARE WHEEL NOT INCLUDED AS COUNTERWEIGHT
- LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY
- LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY
- BOOM TO BE FULLY RETRACTED

Rated Capacity [kg] for 0°-10° articulation
Rated Capacity [kg] for 11°-20° articulation
Rated Capacity [kg] for 21°-30° articulation
Rated Capacity [kg] for 31°-44° articulation

REV : E
23/07/2019

0 - 0.6° CRANE SIDE SLOPE

PC28: BASE BOOM - 28t LIFTING LUG
(2270kg COUNTERWEIGHT ON REAR)

LUG LENGTH (m)	RADIUS (m)	4.89
1	28000	28000
	25760	25760
	22960	22960
	19600	19600
1.5	25000	25000
	23000	23000
	20500	20500
	17500	17500
2	23060	23060
	21220	21220
	18910	18910
	16140	16140
2.2	21380	21380
	19670	19670
	17530	17530
	14970	14970

LMI DUTY 106-75 STATIONARY

- THIS CHART IS FOR CRANE SIDE SLOPE FROM 0° TO 0.6° . CRANE SIDE SLOPE LARGER THAN 0.6° THE LMI WILL DERATE AUTOMATICALLY
- STABILITY AS PER EN13000:2010 (MOD) AND AS1418.5 2013 PART 4.1.2.6.1 STATIONARY 75% OF TIPPING LOAD WITH HOLD BRAKE APPLIED
- OPERATION OF THIS MACHINE WITH HEAVIER LOADS THAN THE CAPACITIES LISTED IS STRICTLY PROHIBITED. MACHINE TIPPING WITH BOOM EXTENSION OCCURS RAPIDLY AND WITHOUT ADVANCE WARNING
- LIFTING IS TO BE VERTICAL ONLY
- MASS OF SLINGS AND HOOK BLOCK TO BE ADDED TO LOAD
- DURING OPERATION, WIND SPEED MUST NOT EXCEED 36 KM/H (10 M/S)
- READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING
- SPARE WHEEL NOT INCLUDED AS COUNTERWEIGHT
- LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY
- LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY
- BOOM TO BE FULLY RETRACTED

Rated Capacity (kg) for 0°-10° articulation
Rated Capacity (kg) for 11°-20° articulation
Rated Capacity (kg) for 21°-30° articulation
Rated Capacity (kg) for 31°-44° articulation

REV : E
23/07/2019

LMI DUTY 107

PC28 MOBILE CRANE: MAN BASKET

2270KG COUNTERWEIGHT ON: REAR

		MAIN BOOM 6.12m to 18.64m		
RADIUS (m)		MAN BASKET 1.43m		
1		275	275	
2		275	275	
4		275	275	
6		275	275	
8		275	275	
10		275	275	
12		275	275	
14		275	275	
16		275	275	
18		275	275	
20.1		275	275	

- THIS CHART IS FOR CRANE SIDE SLOPE FROM 0° TO 5° CRANE SIDE SLOPE STABILITY AS PER EN13000-2010 (MOD) AND AS1418.5 2013 PART 4.1.2.6.1 PICK AND CARRY 66.6% OF TIPPING LOAD
 - OPERATION OF THIS MACHINE WITH HEAVIER LOADS THAN THE CAPACITIES LISTED IS STRICTLY PROHIBITED. MACHINE TIPPING WITH BOOM EXTENSION OCCURS RAPIDLY AND WITHOUT ADVANCE WARNING
 - LIFTING IS TO BE VERTICAL ONLY
 - MASS OF LIFTING EQUIPMENT TO BE ADDED TO LOAD
 - DURING OPERATION, WIND SPEED MUST NOT EXCEED 36 KM/H (10 M/S)
 - READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING
 - BOOM ANGLE IS WITH RESPECT TO THE HORIZONTAL
 - SPARE WHEEL NOT INCLUDED AS COUNTERWEIGHT
 - LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY
 - LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY
 - HOOK BLOCK TO BE REMOVED
 - MANBASKET CENTER FROM RHINO MOUNT IS 1.43M
 - 275kg SWL BASKET CAPACITY
 - 225kg BASKET TARE WEIGHT

Rated Capacity (kg) for 0°-10° articulation
Rated Capacity (kg) for 11°-20° articulation
Rated Capacity (kg) for 21°-30° articulation
Rated Capacity (kg) for 31°-44° articulation

REV : F
30/07/2019

**0° TO 5° CRANE SIDE SLOPE:
PC28 MOBILE CRANE: FLY JIB**

2270kg COUNTERWEIGHT ON: REAR

	MAIN BOOM 6.12m to 18.64m			FLY JIB 1.9m		
RADIUS (m)	0° OFFSET	20° OFFSET	40° OFFSET	0° OFFSET	20° OFFSET	40° OFFSET
1	108	109	110	750	750	750
2	750	750	750	750	750	750
4	750	750	750	750	750	750
6	750	750	750	750	750	750
8	750	750	750	750	750	750
10	750	750	750	750	750	750
12	750	750	750	750	750	750
14	750	750	750	750	750	750
16	750	750	750	750	750	750
18	750	750	750	750	750	750
20.3	750	750	750	750	750	750
20.5	750	750	750	750	750	750

• THIS CHART IS FOR CRANE SIDE SLOPE FROM 0° TO 5°. CRANE SIDE STABILITY AS PER EN13000-2010 (MOD) AND AS1418.5-2013 PART 4.1.2.6.1
• PICK AND CARRY 66.6% OF TIPPING LOAD
• OPERATION OF THIS MACHINE WITH HEAVIER LOADS THAN THE CAPACITIES LISTED IS STRICTLY PROHIBITED. MACHINE TIPPING WITH BOOM EXTENSION OCCURS RAPIDLY AND WITHOUT ADVANCE WARNING
• LIFTING IS TO BE VERTICAL ONLY
• MASS OF LIFTING EQUIPMENT TO BE ADDED TO LOAD
• DURING OPERATION, WIND SPEED MUST NOT EXCEED 36 KM/H (10 M/S)
• READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING BOOM ANGLE IS WITH RESPECT TO THE HORIZONTAL
• SPARE WHEEL NOT INCLUDED AS COUNTERTIMEIGHT
• LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY
• LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY
• HOOK BLOCK TO BE REMOVED

Rated Capacity (kg) for 0°-10° articulation
Rated Capacity (kg) for 11°-20° articulation
Rated Capacity (kg) for 21°-30° articulation
Rated Capacity (kg) for 31°-44° articulation

REV : G
12/08/2019

0 - 0.6° CRANE SIDE SLOPE: PC28 MOBILE CRANE: MAIN HOIST		2270kg plus 1100kg S.L. COUNTERWEIGHT ON REAR												STATIONARY									
RAWDIS	BOOM LENGTH (m)																						
1	6.12	2.460	2.550	7.00	7.50	8.00	8.50	9.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50	14.45	15.50	16.50	17.50	18.54	
	2	2.5392	2.5000	2.3000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000										
	2.2632	2.0500	2.0500	2.0500	2.0500	2.0500	2.0500	2.0500	2.0500	2.0500	2.0500	2.0500	2.0500										
	1.9320	1.7500	1.7500	1.7500	1.7500	1.7500	1.7500	1.7500	1.7500	1.7500	1.7500	1.7500	1.7500										
	1.5	2.3500	2.3500	2.3500	2.3500	2.3500	2.3500	2.3500	2.3500	2.3500	2.3500	2.3500	2.3500										
	2.1620	2.1620	2.1620	2.1620	2.1620	2.1620	2.1620	2.1620	2.1620	2.1620	2.1620	2.1620	2.1620										
	1.9270	1.9270	1.9270	1.9270	1.9270	1.9270	1.9270	1.9270	1.9270	1.9270	1.9270	1.9270	1.9270										
	1.6450	1.6450	1.6450	1.6450	1.6450	1.6450	1.6450	1.6450	1.6450	1.6450	1.6450	1.6450	1.6450										
	2	2.2400	2.2400	2.2400	2.2400	2.2400	2.2400	2.2400	2.2400	2.2400	2.2400	2.2400	2.2400										
	2.0638	2.0638	2.0638	2.0638	2.0638	2.0638	2.0638	2.0638	2.0638	2.0638	2.0638	2.0638	2.0638										
	1.8368	1.8368	1.8368	1.8368	1.8368	1.8368	1.8368	1.8368	1.8368	1.8368	1.8368	1.8368	1.8368										
	1.5680	1.5680	1.5680	1.5680	1.5680	1.5680	1.5680	1.5680	1.5680	1.5680	1.5680	1.5680	1.5680										
	2.5	2.1370	2.1370	2.1370	2.1370	2.1370	2.1370	2.1370	2.1370	2.1370	2.1370	2.1370	2.1370										
	1.9660	1.9660	1.9660	1.9660	1.9660	1.9660	1.9660	1.9660	1.9660	1.9660	1.9660	1.9660	1.9660										
	1.7523	1.7523	1.7523	1.7523	1.7523	1.7523	1.7523	1.7523	1.7523	1.7523	1.7523	1.7523	1.7523										
	1.6959	1.6959	1.6959	1.6959	1.6959	1.6959	1.6959	1.6959	1.6959	1.6959	1.6959	1.6959	1.6959										
	3	1.9740	1.9630	1.9520	1.9520	1.9520	1.9520	1.9520	1.9520	1.9520	1.9520	1.9520	1.9520										
	1.8160	1.8060	1.7960	1.7960	1.7960	1.7960	1.7960	1.7960	1.7960	1.7960	1.7960	1.7960	1.7960										
	1.6190	1.6190	1.6010	1.6010	1.6010	1.6010	1.6010	1.6010	1.6010	1.6010	1.6010	1.6010	1.6010										
	1.3820	1.3740	1.3660	1.3660	1.3660	1.3660	1.3660	1.3660	1.3660	1.3660	1.3660	1.3660	1.3660										
	3.5	1.7660	1.7560	1.7440	1.7440	1.7210	1.7210	1.7000	1.6990	1.6980	1.6760	1.6550	1.6330										
	1.6250	1.6150	1.6040	1.5930	1.5830	1.5730	1.5530	1.5330	1.5130	1.4930	1.4730	1.4530	1.4330										
	1.4480	1.4390	1.4300	1.4310	1.4310	1.4300	1.4300	1.4300	1.4300	1.4300	1.4300	1.4300	1.4300										
	1.2760	1.2260	1.2220	1.2050	1.1970	1.1890	1.1820	1.1730	1.1660	1.1580	1.1500	1.1420	1.1360										
	4	1.8910	1.8810	1.8630	1.8630	1.8530	1.8530	1.8430	1.8430	1.8430	1.8430	1.8430	1.8430										
	1.3720	1.3630	1.3460	1.3460	1.3460	1.3460	1.3460	1.3460	1.3460	1.3460	1.3460	1.3460	1.3460										
	1.0240	1.0440	1.0440	1.0240	1.0240	1.0240	1.0240	1.0240	1.0240	1.0240	1.0240	1.0240	1.0240										
	4.5	1.3110	1.3110	1.3110	1.3110	1.3110	1.3110	1.3110	1.3110	1.3110	1.3110	1.3110	1.3110										
	1.20750	1.0750	1.0750	1.0750	1.0750	1.0750	1.0750	1.0750	1.0750	1.0750	1.0750	1.0750	1.0750										
	5	9.180	9.180	9.180	9.180	9.180	9.180	9.180	9.180	9.180	9.180	9.180	9.180										
	1.1810	1.1810	1.1810	1.1810	1.1810	1.1810	1.1810	1.1810	1.1810	1.1810	1.1810	1.1810	1.1810										
	9.680	9.680	9.680	9.680	9.680	9.680	9.680	9.680	9.680	9.680	9.680	9.680	9.680										
	6	8.270	8.270	8.270	8.270	8.270	8.270	8.270	8.270	8.270	8.270	8.270	8.270										
	8	8.000	8.000	8.000	8.000	8.000	8.000	8.000	8.000	8.000	8.000	8.000	8.000										
	7	7.940	7.940	7.940	7.940	7.940	7.940	7.940	7.940	7.940	7.940	7.940	7.940										
	9	6.550	6.550	6.550	6.550	6.550	6.550	6.550	6.550	6.550	6.550	6.550	6.550										
	10	6.410	6.410	6.410	6.410	6.410	6.410	6.410	6.410	6.410	6.410	6.410	6.410										
	11	5.900	5.900	5.900	5.900	5.900	5.900	5.900	5.900	5.900	5.900	5.900	5.900										
	12	5.760	5.760	5.760	5.760	5.760	5.760	5.760	5.760	5.760	5.760	5.760	5.760										
	13	5.490	5.490	5.490	5.490	5.490	5.490	5.490	5.490	5.490	5.490	5.490	5.490										
	14	5.000	5.000	5.000	5.000	5.000	5.000	5.000	5.000	5.000	5.000	5.000	5.000										
	15	4.490	4.490	4.490	4.490	4.490	4.490	4.490	4.490	4.490	4.490	4.490	4.490										
	15.9																						

Rated Capacity (kg) for 0-10° articulation
Rated Capacity (kg) for 11-20° articulation
Rated Capacity (kg) for 21-30° articulation
Rated Capacity (kg) for 31-44° articulation

REV: H
6/09/2019

LMI DUTY 202-66

0 - 0.6° CRANE SIDE SLOPE: PC28 MOBILE CRANE:		RHINO		PICK AND CARRY																	
BOOM LENGTH (M)	RAIL LENGTH (M)	2270kg plus 1100kg S.L. COUNTERWEIGHT ON REAR																			
1	6.12	6.30	7.00	7.50	8.00	8.50	9.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50	14.45	15.50	16.50	17.50	18.64
	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
1.5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
2	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
2.5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
3	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
3.5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
4	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
5	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
6	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
7	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
8	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
9	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
10	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
11	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
12	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
13	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
14	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
15	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000
15.9	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000	15000

SLOPE LARGER THAN 0.6° THE LMI WILL DERATE AUTOMATICALLY

STABILITY AS PER EN13000/2010 (MOD) AND AS1418.5 2013 PART

4.1.2.6.1 PICK AND CARRY 66.6% OF TIPPING LOAD

OPERATION OF THIS MACHINE WITH HEAVIER LOADS THAN THE

CAPACITIES LISTED IS STRICTLY PROHIBITED. MACHINE TIPPING WITH BOOM EXTENSION OCCURS RAPIDLY AND WITHOUT ADVANCE

WARNING

LIFTING IS TO BE VERTICAL ONLY

MASS OF SLINGS AND HOOK BLOCK TO BE ADDED TO LOAD

DURING OPERATION, WIND SPEED MUST NOT EXCEED 36 KM/H (10 M/S)

READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING

BOOM ANGLE IS WITH RESPECT TO THE HORIZONTAL

SPARE WHEEL NOT INCLUDED AS COUNTERWEIGHT

LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY

LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY



LMI DUTY 202-75

- THIS CHART IS FOR CRANE SIDE SLOPE FROM 0° TO 0.6°. CRANE SIDE SLOPE LARGER THAN 0.6° THE LMI WILL DETERMINE AUTOMATICALLY STABILITY AS PER EN13000:2010 (MOD) AND AS1418.5:2013 PART 4.1.2.6.1 STATIONARY 75% OF TIPPING LOAD WITH HOLD BRAKE APPLIED
- OPERATION OF THIS MACHINE WITH HEAVIER LOADS THAN THE CAPACITIES LISTED IS STRICTLY PROHIBITED. MACHINE TIPPING WITH BOOM EXTENSION OCCURS RAPIDLY AND WITHOUT ADVANCE WARNING
- LIFTING IS TO BE VERTICAL ONLY
- MASS OF SLINGS AND HOOK BLOCK TO BE ADDED TO LOAD DURING OPERATION, WIND SPEED MUST NOT EXCEED 36 KM/H (10 M/S)
- READ AND UNDERSTAND CRANE USER MANUALS BEFORE OPERATING
- BOOM ANGLE IS WITH RESPECT TO THE HORIZONTAL SPARE WHEEL NOT INCLUDED AS COUNTERWEIGHT
- LOADS ABOVE THE BOLD RED LINE ARE LIMITED STRUCTURALLY
- LOADS BELOW THE BOLD RED LINE ARE LIMITED BY STABILITY

- A horizontal decorative bar located at the bottom right of the page, consisting of four colored squares: orange, yellow, green, and white.

REV : J
4/10/2019



TIDD PC28

RATED CAPACITY MANUAL

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...for the long haul

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